Roll highly accurate and precise screws for watches and other micro applications

**THI-2MR**

**MICRO ROLLING MACHINE**

<table>
<thead>
<tr>
<th>Threads without points</th>
<th>Threads pressure</th>
<th>Power</th>
<th>Speeds</th>
<th>Standard die pockets</th>
<th>Standard stroke</th>
<th>Standard die</th>
<th>Weight (net)</th>
<th>Coolant (litros)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max Max Max Max</td>
<td>250kg 0.4kW</td>
<td>RPM</td>
<td>200 S 400</td>
<td>L 30x14x15 H 30x14x15</td>
<td>100/120</td>
<td>0.5ton</td>
<td>4 L</td>
<td></td>
</tr>
</tbody>
</table>

- The supply chute and sliding surface are finished with a high precision to ensure product quality.
- The die block can be adjusted back and forth with a tapered wedge and push-bolt combination, making it easy to finely adjust the die set.
- The standard dial gauge is perfect for fine adjustments.
- Safety devices, such as a full-face safety cover and opening interlock, are provided.

**Outline dimensions**

**Dual-starter method**

- Highly precise threads can be efficiently rolled at a high speed with the dual-starter methods.